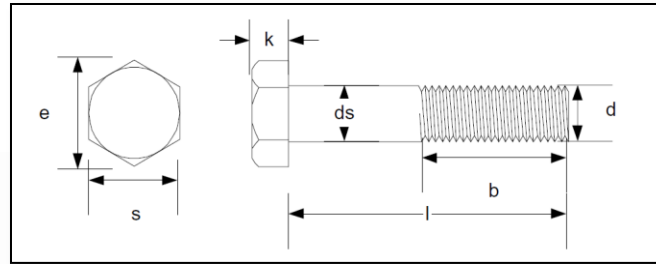


# DIMENSION (ASME B18.2.6M)



*DIMENSION IN MM*

NOM. THREAD DIAMETER (d)		M12	M16	M20	M22	M24	M27	M30	M36
THREAD PITCH		1.75	2.00	2.50	2.50	3.00	3.00	3.50	4.00
Thread length (b)		25	31	36	38	41	44	49	56
ds	max.	12.70	16.70	20.84	22.84	24.84	27.84	30.84	37.00
	min.	11.30	15.30	19.16	21.16	23.16	26.16	29.16	35.00
e (ACROSS CORNER)	max.	24.25	31.18	39.26	41.57	47.34	53.12	57.74	69.28
	min.	22.78	29.56	37.29	39.55	45.20	50.85	55.37	66.44
k	min.	7.05	9.25	11.60	13.10	14.10	16.10	17.65	21.45
	max.	7.95	10.75	13.40	14.90	15.90	17.90	19.75	23.55
s (ACROSS FLAT)	max.	21.00	27.00	34.00	36.00	41.00	46.00	50.00	60.00
	min.	20.16	26.16	33.00	35.00	40.00	45.00	49.00	58.80